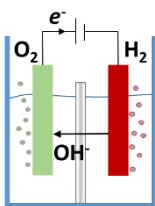
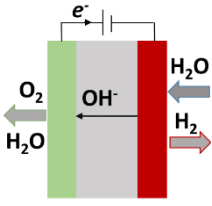
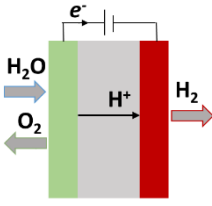
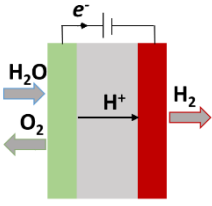
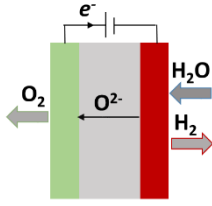
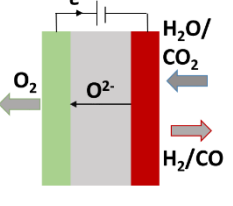


# Low Temperature Electrolysis

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	Low Temperature Electrolysis		High Temperature Electrolysis			
	<i>Alkaline (OH<sup>-</sup>) electrolysis</i>	<i>Proton Exchange (H<sup>+</sup>) electrolysis</i>	<i>Oxygen ion(O<sup>2-</sup>) electrolysis</i>			
	<i>Liquid</i>	<i>Polymer Electrolyte Membrane</i>		<i>Solid Oxide Electrolysis (SOE)</i>		
	<i>Conventional</i>	<i>Solid alkaline</i>	<i>H<sup>+</sup> - PEM</i>	<i>H<sup>+</sup> - SOE</i>	<i>O<sup>2-</sup> - SOE</i>	<i>Co-electrolysis</i>
<b>Operation principles</b>						
<b>Charge carrier</b>	OH <sup>-</sup>	OH <sup>-</sup>	H <sup>+</sup>	H <sup>+</sup>	O <sup>2-</sup>	O <sup>2-</sup>
<b>Temperature</b>	20-80°C	20-200°C	20-200°C	500-1000°C	500-1000°C	750-900°C
<b>Electrolyte</b>	liquid	solid (polymeric)	solid (polymeric)	solid (ceramic)	solid (ceramic)	solid (ceramic)
<b>Anodic Reaction (OER)</b>	4OH <sup>-</sup> → 2H <sub>2</sub> O + O <sub>2</sub> + 4e <sup>-</sup>	4OH <sup>-</sup> → 2H <sub>2</sub> O + O <sub>2</sub> + 4e <sup>-</sup>	2H <sub>2</sub> O → 4H <sup>+</sup> + O <sub>2</sub> + 4e <sup>-</sup>	2H <sub>2</sub> O → 4H <sup>+</sup> + 4e <sup>-</sup> + O <sub>2</sub>	O <sup>2-</sup> → 1/2O <sub>2</sub> + 2e <sup>-</sup>	O <sup>2-</sup> → 1/2O <sub>2</sub> + 2e <sup>-</sup>
<b>Anodes</b>	Ni > Co > Fe (oxides) Perovskites: Ba <sub>0.5</sub> Sr <sub>0.5</sub> Co <sub>0.8</sub> Fe <sub>0.2</sub> O <sub>3-δ</sub> , LaCoO <sub>3</sub>	Ni-based	IrO <sub>2</sub> , RuO <sub>2</sub> , Ir <sub>x</sub> Ru <sub>1-x</sub> O <sub>2</sub> Supports: TiO <sub>2</sub> , ITO, TiC	Perovskites with protonic-electronic conductivity	La <sub>x</sub> Sr <sub>1-x</sub> MnO <sub>3</sub> + Y-Stabilized ZrO <sub>2</sub> (LSM-YSZ)	La <sub>x</sub> Sr <sub>1-x</sub> MnO <sub>3</sub> + Y-Stabilized ZrO <sub>2</sub> (LSM-YSZ)
<b>Cathodic Reaction (HER)</b>	2H <sub>2</sub> O + 4e <sup>-</sup> → 4OH <sup>-</sup> + 2H <sub>2</sub>	2H <sub>2</sub> O + 4e <sup>-</sup> → 4OH <sup>-</sup> + 2H <sub>2</sub>	4H <sup>+</sup> + 4e <sup>-</sup> → 2H <sub>2</sub>	4H <sup>+</sup> + 4e <sup>-</sup> → 2H <sub>2</sub>	H <sub>2</sub> O + 2e <sup>-</sup> → H <sub>2</sub> + O <sup>2-</sup>	H <sub>2</sub> O + 2e <sup>-</sup> → H <sub>2</sub> + O <sup>2-</sup> CO <sub>2</sub> + 2e <sup>-</sup> → CO + O <sup>2-</sup>
<b>Cathodes</b>	Ni alloys	Ni, Ni-Fe, NiFe <sub>2</sub> O <sub>4</sub>	Pt/C MoS <sub>2</sub>	Ni-cermets	Ni-YSZ Subst. LaCrO <sub>3</sub>	Ni-YSZ perovskites
<b>Efficiency</b>	59-70%		65-82%	up to 100%	up to 100%	-
<b>Applicability</b>	commercial	laboratory scale	near-term commercialization	laboratory scale	demonstration	laboratory scale
<b>Advantages</b>	low capital cost, relatively stable, mature technology	combination of alkaline and H <sup>+</sup> -PEM electrolysis	compact design, fast response/start-up, high-purity H <sub>2</sub>	enhanced kinetics, thermodynamics: lower energy demands, low capital cost		+ direct production of syngas
<b>Disadvantages</b>	corrosive electrolyte, gas permeation, slow dynamics	low OH <sup>-</sup> conductivity in polymeric membranes	high cost polymeric membranes; acidic: noble metals	mechanically unstable electrodes (cracking), safety issues: improper sealing		
<b>Challenges</b>	Improve durability/reliability; and Oxygen Evolution	Improve electrolyte	Reduce noble-metal utilization	microstructural changes in the electrodes: delamination, blocking of TPBs, passivation		C deposition, microstructural change electrodes